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U.S. ENVIRONMENTAL PROTECTION AGENCY

1997 Hazardous Waste Report

AMANA COMPANY LP
ROBERT A STEIFF
2800 220TH TRAIL
MIDDLE AMANA, IA 522040001

NOMA RCRA & STATE PROGRAM BRANCIS

FORM IC

IDENTIFICATION AND CERTIFICATION

Instructions: Please see the detailed instructions beginning on page 7 of the instructions and forms booklet before completing this form. In addition, the page number for instructions specific to each section is provided below.

Sec. I	absent, enter information. Instructions page 7.						
A. EPA ID Same as I				B. County Same as label ⅓ or →			
	ompany name label 7⁄2 or →			The state of the s	associated with this EPA ID changed since 1995? 2 No		
	name and number label໓ or →	. If not applicable, en	iter industrial park, build	ding name, or other phys	sical location description.		
	own, village label ⁄g⁄xor →			G. State Same as labely or →	H. Zip Code Same as label☆ or →		
Sec. II	Mailing address of	of site. Instructions pa	age 7.				
A. Is the r	mailing address the	e same as the location	n address? XX1 Y	es (SKIP TO SEC. III)	□ 2 No (CONTINUE TO BOX B)		
B. Numbe	er and street name	of mailing address					
C. City, to	own, village			D. State	E. Zip Code		
Sec. III	Name, title, and to	elephone number of t	he person who should	be contacted if question	s arise regarding this report. Instructions page 7.		
THE RESERVE		elephone number of t	the person who should	B. Title	C. Telephone Number		
Sec. III A. Last N	ame			T	C. Telephone Number		
A. Last N	ame iff "I certify under pe system designed person or person to the best of my	Robert Robert Inalty of law that this to assure that qualifies who manage the sy knowledge and belief inservation and Recoverse.	M.I. A document and all attacted personnel properly greem, or those persons f, true, accurate and co	B. Title Supervisor Waste Treatm hments were prepared upather and evaluate the state of the control of the cont	C. Telephone Number [3 1 9 6 2 2 - 2 1 7 5		
Stei	"I certify under pe system designed person or person to the best of my the Resource Col violations." Instru	Robert Robert Inalty of law that this to assure that qualifies who manage the sy knowledge and belief inservation and Recoverse.	M.I. A document and all attacted personnel properly greem, or those persons f, true, accurate and co	B. Title Supervisor Waste Treatm hments were prepared upather and evaluate the state of the control of the cont	C. Telephone Number		
Stei	"I certify under persystem designed person or person to the best of my the Resource Colviolations." Instru	First name Robert enalty of law that this to assure that qualifies who manage the sy knowledge and belief inservation and Recovertions page 8.	M.I. A document and all attacked personnel properly gestem, or those persons f, true, accurate and covery Act for submitting for the submitted for the su	B. Title Supervisor Waste Treatm The street of the street	C. Telephone Number		
Stein Sec. IV	ame iff "I certify under pe system designed person or persons to the best of my the Resource Conviolations." Instru	First name Robert analty of law that this to assure that qualifies who manage the sy knowledge and belief inservation and Recovertions page 8. First name	M.I. A document and all attace ed personnel properly getern, or those persons f, true, accurate and covery Act for submitting f	B. Title Supervisor Waste Treatm The street of the street	C. Telephone Number		

EPA ID NO. [I | A | D | 10 | 10 | 10 | 16 | 11 | 10 | 14 | 13 | 16 |

Sec. V	Generator status. Instructions	Generator status. Instructions begin on page 8.						
A. 1997 RCRA generator status B. Reason for not generate								
CHECK C	ONE BOX BELOW)	(CHECK ALL THAT APPLY)						
DX1 LQG □ 2 SQG □ 3 CESQ □ 4 Non-g	SKIP TO SEC. VI	□ 1 Never generated □ 2 Out of business □ 3 Only excluded or delisted v □ 4 Only non-hazardous waste						
Sec. VI	On-site waste management sta	itus. Instructions page 10.						
A. Storag	e subject to RCRA permitting red	quirements	B. Treatment, disposal, or recycling subject to RCRA permitting requirements					
Commont								
Comment	S.							
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AMANA COMPANY LP ROBERT A STEIFF 2800 220TH TRAIL MIDDLE AMANA, IA 522040001

IOMA RCRA & STATE PROGRAM BRANCH

FORM GM

U.S. ENVIRONMENTAL PROTECTION AGENCY

1997 Hazardous Waste Report

WASTE GENERATION AND MANAGEMENT

Instructions: Please see the detailed instructions . page 11 of the instructions and forms booklet before completing this form. In addition, the page number for instructions specific to each box is provided in parentheses.

Sec. I	A. Waste description (page 12)						
	Toxic liquid - ION Exchange water containing chromium used prior to painting						
B. EPA	hazardous waste code [D 10 10		N1 /1 A1	C. State hazardou	s waste code (pa	ge 13)	
(page 12	2) <u> N / A</u> <u> N /</u>	AJ LNI	/1AL_1				
D. SIC code (page 13) E. Origin code 11 F. Source code (page 14) F. Source code (page 14)			(page 14)	G. Point of measurement	H. Form code (page 14)	RCRA-radioactive mixed (page 14)	
ن ا	3 <u>16 13 12 </u> [M]		[A]2 [9]	(p. 14) 1	[B]1 1 4]	12_1	
Sec. II	(page 15) (pag		15) / <u>[8]</u> 314			ng to this waste: treat on site, ischarge to a sewer/POTW?	
	•	X	1 lbs/gal □ 2 sg	IN 1 Yes (CONTINUE TO ON-SITE PROCESS SYSTEM 1) □ 2 No (SKIP TO SEC. III)			
ON-SITE	PROCESS SYSTEM 1			ON-SITE PROCESS SYSTEM 2			
On-site p (page 16			sed, or recycled 6)	On-site process system type Quantity treated, disposed, or recycled (page 16) on site in 1997 (page 16)			
Γw	1136	0 10 19 12	100.00	[M			
Sec. III	A. Was any of this waste shipped off		for treatment, dispose No (FORM IS COMP		je 17)		
Site 1	B. EPA ID No. of facility waste was s (page 17)	nipped to	C. System type shipped to (p. 17)	D. Off-site available code (page 17)	ility E. Total qu	antity shipped in 1997 (page 17)	
			LM		<u> </u>		
Site 2	B. EPA ID No. of facility waste was s	nipped to	C. System type	D. Off-site availab	ility E. Total qu	antity shipped in 1997 (page 17)	
	(page 17)		shipped to (p. 17)	code (page 17)			
Site 3	B. EPA ID No. of facility waste was s (page 17)	nipped to	C. System type shipped to (p. 17)	D. Off-site availab		nantity shipped in 1997 (page 17)	
			[M]			<u> </u>	
Commo							

Reference Sec. 1, Box F, final DI rinse prior to paint.

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AMANA COMPANY LP ROBERT A STEIFF 2800 220TH TRAIL MIDDLE AMANA, IA 522040001 RECEIVED
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THE NAME OF THE PROPERTY OF

U.S. ENVIRONMENTAL PROTECTION AGENCY

1997 Hazardous Waste Report

FORM GM WASTE GENERATION AND MANAGEMENT

Instructions: Please see the detailed instructions and forms booklet before completing this form. In addition, the page number for instructions specific to each box is provided in parentheses.							
Sec. I	A. Waste description (page 12) Chrome seal prior to paint, mixture of chrome and water, chrome containing liquid.						
B. EPA hazardous waste code <u>[D 0 0 7 </u>				C. State hazardous	•	ge 13)	
D. SIC (page 13		E. Origin code [1] (page 13) System	Туре	F. Source code (page 14) [A]2 9	G. Point of measurement (p. 14)	H. Form code (page 14)	I. RCRA-radioactive mixed (page 14)
Sec. II	A. Quantity generated in 1997 (page 15)			C. Did this site do any of the following to this waste: treat on site, dispose on site, recycle on site, or discharge to a sewer/POTW? (page 15) X 1 Yes (CONTINUE TO ON-SITE PROCESS SYSTEM 1) D 2 No (SKIP TO SEC. III)			
ON-SITE	PROCESS SYSTEM 1				ON-SITE PROCESS	SYSTEM 2	
On-site p (page 16	process system type 5)	Quantity treate on site in 1997		sed, or recycled 6)	On-site process system type Quantity treated, disposed, or recycled (page 16) on site in 1997 (page 16)		
ΓW	11.13.16.1		1 16 14	10101.101	[M] L		
Sec. III		waste shipped off site		for treatment, disposa No (FORM IS COMP		e 17)	
Site 1	(page 17)	cility waste was shipp		C. System type shipped to (p. 17)	D. Off-site availabi code (page 17)		uantity shipped in 1997 (page 17)
Site 2	B. EPA ID No. of facility waste was shipped to (page 17) LILITITION C. System type shipped to (p. 17)			shipped to (p. 17)	D. Off-site availabi code (page 17)	1	uantity shipped in 1997 (page 17)
Site 3	(page 17)	cility waste was shipp		C. System type shipped to (p. 17)	D. Off-site availabi code (page 17)		uantity shipped in 1997 (page 17)

Comments:

Reference Sec. 1, Box F, chrome seal prior to painting.

IAD000610436

AMANA COMPANY LP
ROBERT A STEIFF
2800 220TH TRAIL
MIDDLE AMANA, IA 522040001

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IONA RCRA & STATE TROGRAM BRANCH

THE NAME OF THE PROPERTY OF TH

U.S. ENVIRONMENTAL PROTECTION AGENCY

1997 Hazardous Waste Report

FORM GM WASTE GENERATION AND MANAGEMENT

Instructions: Please see the detailed instructions and forms booklet before completing this form. In addition, the page number for instructions specific to each box is provided in parentheses.							
Sec. I	Sec. 1 A. Waste description (page 12) Toxic - spent solids containing chromium from a waste Water De-Ionization system						
B. EPA (page 12	hazardous waste cod		/LAL_I [/A	C. State hazardous		ge 13)	
D. SIC of (page 13		E. Origin code [1] (page 13) System Type	F. Source code (page 14) - [A] 5 5]	1 '	H. Form code (page 14) L ^B <u>ß 1 0</u>	I. RCRA-radioactive mixed (page 14)	
Sec. II	(page 15) (page 15) (page 15) Density 1 lbs/gal _ 2 sg			C. Did this site do any of the following to this waste: treat on site, dispose on site, recycle on site, or discharge to a sewer/POTW? (page 15) 1 Yes (CONTINUE TO ON-SITE PROCESS SYSTEM 1)			
ON-SITE	PROCESS SYSTEM 1			ON-SITE PROCESS	SYSTEM 2		
On-site p (page 16	process system type	Quantity treated, dispo on site in 1997 (page 1		On-site process system type Quantity treated, disposed, or recycled (page 16) on site in 1997 (page 16)			
LM				[_W]]]			
Sec. III		waste shipped off site in 1997 FINUE TO BOX B) □ 2	for treatment, disposa No (FORM IS COMP		e 17)		
Site 1	(page 17)	cility waste was shipped to	C. System type shipped to (p. 17)	D. Off-site availabil code (page 17) L1j		antity shipped in 1997 (page 17)	
Site 2	(page 17)	cility waste was shipped to	C. System type shipped to (p. 17)	D. Off-site availabil code (page 17)		antity shipped in 1997 (page 17)	
Site 3	(page 17)	cility waste was shipped to	C. System type shipped to (p. 17)	D. Off-site availabil code (page 17)		antity shipped in 1997 (page 17)	
Commer	nts:						

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AMANA COMPANY LP ROBERT A STEIFF 2800 220TH TRAIL MIDDLE AMANA, IA 522040001 REULI ED

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U.S. ENVIRONMENTAL PROTECTION AGENCY

1997 Hazardous Waste Report

FORM GM WASTE GENERATION AND MANAGEMENT

	Instructions: Please see the detailed instructions and forms booklet before completing this form. In addition, the page number for instructions specific to each box is provided in parentheses.					
Sec. I	Toxic - Discontinued use/maintenance of equipment containing mercury.					
B. EPA (page 12	hazardous waste code <u> D O O 9 N</u> 2) <u> N / A N / A N</u>	C. State hazardous waste code (page 13)				
D. SIC of page 13	1 1 1	F. Source code (page 14) - L ^A L 5 L 6 J	measurement (p	. Form code page 14) B <u>I3 II 19</u> I	I. RCRA-radioactive mixed (page 14)	
Sec. II	A. Quantity generated in 1997 (page 15) L. L	C. Did this site do any of the following to this waste: treat on site, dispose on site, recycle on site, or discharge to a sewer/POTW? (page 15) 1 Yes (CONTINUE TO ON-SITE PROCESS SYSTEM 1) 1 YES (CONTINUE TO SEC. III)				
ON-SITE	PROCESS SYSTEM 1		ON-SITE PROCESS SYSTEM 2			
On-site (page 16	Orocess system type Quantity treated, disposon site in 1997 (page 1		On-site process system type Quantity treated, disposed, or recycled (page 16) unsite in 1997 (page 16)			
ſ₩			[M]]]	LL		
Sec. III	A. Was any of this waste shipped off site in 1997 X1 Yes (CONTINUE TO BOX B)	for treatment, disposa No (FORM IS COMP		17)		
Site 1	B. EPA ID No. of facility waste was shipped to (page 17) PIAID 010 2 319 0 916 1	C. System type shipped to (p. 17) LM10 11 12 J	D. Off-site availability code (page 17)		1997 (page 17)	
Site 2	B. EPA ID No. of facility waste was shipped to (page 17) [I] N D] [0] 1] 6] [6] 2] 1] [4] 7] 6]	C. System type shipped to (p. 17)	D. Off-site availability code (page 17) LLJ		iantity shipped in 1997 (page 17)	
Site 3	B. EPA ID No. of facility waste was shipped to (page 17)	C. System type shipped to (p. 17) LM 1 4 1	D. Off-site availability code (page 17)		uantity shipped in 1997 (page 17)	

Comments:

Reference Sec. I, Box H, Scrap/Broken equipment containing mercury.

FORM GI							
BEFORE ENTER:	E COPYING FORM, A	ATTACH SITE IDENT	IFICATION	ON LABEL OR	STARE STARE		ENVIRONMENTAL TECTION AGENCY
IAD000610436					NO MENTAL AROTECTO	1997 Ha	azardous Waste Report
AMANA COMPANY LP FEB 9 1998 ROBERT A STEIFF 2800 220TH TRAIL MIDDLE AMANA, IA 522040001					FORM GM		TE GENERATION MANAGEMENT
Instruc	tions: Please see	e the detailed ins	lluciioi				forms booklet before ded in parentheses.
Sec. I		n(page 12) spent cleani nts parts wa		quids contair cleaning	ning chromiu	m from ann	ual paint
B. EPA	hazardous waste cod	e <u>D</u> , O, O, 7 _J	N	<u>/ A </u>	C. State hazardou	s waste code (pa	ge 13)
(page 12	2) <u> N / </u>	A N/A	<u> </u>	I/A			
D. SIC		E. Origin code 1	-	F. Source code	G. Point of	H. Form code	I. RCRA-radioactive mixed
(page 13	3) 3,6,3,2	(page 13) System		(page 14)	measurement (p. 14)	(page 14)	(page 14)
	3 9 3 4	ſwl T		[A <u>09</u>]	(p. 14) 1	[B]1 1 3	<u>L 2</u> 1
r	(page 15) (page 15) (page 15) Density [18]. [3]6			r			
Sec. II	(page 15)		(page 1 Density	15) / [8] [3]6]	dispose on site, red (page 15)	cycle on site, or d	ng to this waste: treat on site, ischarge to a sewer/POTW? PROCESS SYSTEM 1)
Sec. II	(page 15)		(page 1 Density	15)	dispose on site, red (page 15)	cycle on site, or d	
	(page 15)		(page 1 Density	15) / [8] [3]6]	dispose on site, red (page 15)	cycle on site, or d	scharge to a sewer/POTW?
ON-SITE	(page 15) L	1210101.101	(page 1 Density XX	15) /18	dispose on site, red (page 15) □ 1 Yes (CONTINU ½ 2 No (SKIP TO S	cycle on site, or d JE TO ON-SITE F SEC. III) SYSTEM 2 Stern type Quar	scharge to a sewer/POTW?
ON-SITE On-site (page 16	(page 15) L	Quantity treate on site in 1997	(page 1 Density XX d, dispos (page 1	15) /18	dispose on site, red (page 15) 1 Yes (CONTINUM) 2 No (SKIP TO SON-SITE PROCESSON-Site process symmetry)	EYCLE ON SITE FOR SEC. III) SYSTEM 2 Stem type Quaron site	PROCESS SYSTEM 1) tity treated, disposed, or recycled
ON-SITE On-site (page 16	(page 15) PROCESS SYSTEM 1 process system type 65) A. Was any of this v	Quantity treater	(page 1 Density XX d, dispos (page 1	15) /	dispose on site, red (page 15) 1 Yes (CONTINUM) 2 No (SKIP TO S ON-SITE PROCESS On-site process sy (page 16) LM	Cycle on site, or description of the cycle on site, or description of the cycle of	PROCESS SYSTEM 1) tity treated, disposed, or recycled e in 1997 (page 16)
ON-SITE On-site (page 16	PROCESS SYSTEM 1 process system type A. Was any of this v 1 Yes (CONT	Quantity treate on site in 1997	(page 1 d, dispose (page 1 in 1997	sed, or recycled 6) for treatment, disposate No (FORM IS COMP) C. System type	dispose on site, red (page 15) 1 Yes (CONTINUX) 2 No (SKIP TO S ON-SITE PROCESS On-site process sy (page 16) LM L L al, or recycling? (pagLETE) D. Off-site availabi	Eycle on site, or description of the second site of	PROCESS SYSTEM 1) tity treated, disposed, or recycled e in 1997 (page 16)
ON-SITE On-site (page 16	PROCESS SYSTEM 1 process system type A. Was any of this v 1 Yes (CONT B. EPA ID No. of fact (page 17)	Quantity treate on site in 1997 LLLLLL vaste shipped off site	d, dispose (page 1	sed, or recycled 6) for treatment, disposa	dispose on site, red (page 15) 1 Yes (CONTINUX) 2 No (SKIP TO S ON-SITE PROCESS On-site process syr (page 16) LM	Excle on site, or description of the second site of	PROCESS SYSTEM 1) tity treated, disposed, or recycled e in 1997 (page 16)
ON-SITE On-site (page 16	PROCESS SYSTEM 1 process system type A. Was any of this w 1 Yes (CONT B. EPA ID No. of far (page 17) II II D 0 0	Quantity treater on site in 1997 LLLLLL waste shipped off site FINUE TO BOX B) cility waste was shipped	d, disposition of the control of the	sed, or recycled 6) for treatment, disposation (FORM IS COMP) C. System type shipped to (p. 17)	dispose on site, red (page 15) 1 Yes (CONTINUE) 2 No (SKIP TO SON-SITE PROCESS On-site process sympage 16) LM	Eycle on site, or description of the second site of	excharge to a sewer/POTW? PROCESS SYSTEM 1) tity treated, disposed, or recycled e in 1997 (page 16) Lilian Lili
ON-SITE On-site (page 16	PROCESS SYSTEM 1 process system type A. Was any of this v 1 Yes (CONT B. EPA ID No. of fact (page 17) LI LI D 0 0 B. EPA ID No. of fact (page 17)	Quantity treate on site in 1997 LLLLLL waste shipped off site FINUE TO BOX B) cility waste was shipp 0 [6 0 8 4 7	d, dispose (page 1	sed, or recycled 6) for treatment, disposa No (FORM IS COMP C. System type shipped to (p. 17) LM O 7 7 C. System type	dispose on site, red (page 15) 1 Yes (CONTINUM) 2 No (SKIP TO SON-SITE PROCESS On-site process sympage 16) M	Eycle on site, or description of the site	escharge to a sewer/POTW? PROCESS SYSTEM 1) tity treated, disposed, or recycled e in 1997 (page 16) I I I I I I I I I I I I I I I I I I I
ON-SITE On-site (page 16	PROCESS SYSTEM 1 process system type A. Was any of this v 1 Yes (CONT B. EPA ID No. of fact (page 17) LI LI D 0 0 B. EPA ID No. of fact (page 17) LI LI D 10 10 B. EPA ID No. of fact (page 17) LI LI D 10 10 B. EPA ID No. of fact (page 17) LI LI D 10 10	Quantity treate on site in 1997 Vaste shipped off site FINUE TO BOX B) cility waste was shipped cility waste waste was shipped cility waste waste was shipped cility waste waste was shipped cility waste waste waste waste waste waste waste waste	d, dispose (page 1	sed, or recycled 6) for treatment, disposate No (FORM IS COMP) C. System type shipped to (p. 17) LM O 7 7 C. System type shipped to (p. 17) LM C C C C C. System type shipped to (p. 17)	dispose on site, red (page 15) 1 Yes (CONTINUM) 2 No (SKIP TO SON-SITE PROCESS On-site process sympage 16) M	Eycle on site, or description of the second site. SYSTEM 2 Stem type Quarter on site.	antity shipped in 1997 (page 17) Liliantity shipped in 1997 (page 17) antity shipped in 1997 (page 17)
ON-SITE On-site (page 16	PROCESS SYSTEM 1 process system type A. Was any of this v 1 Yes (CONT B. EPA ID No. of fact (page 17) LI LI D 0 0 B. EPA ID No. of fact (page 17) LI LI D 10 10 B. EPA ID No. of fact (page 17) LI LI D 10 10 B. EPA ID No. of fact (page 17) LI LI D 10 10	Quantity treate on site in 1997 Waste shipped off site FINUE TO BOX B) Cility waste was shipped off site FINUE TO BOX B	d, dispose (page 1	sed, or recycled 6) for treatment, dispose No (FORM IS COMP C. System type shipped to (p. 17) LM	dispose on site, red (page 15) 1 Yes (CONTINUX) 2 No (SKIP TO SON-SITE PROCESS On-site process sympage 16) M	Eycle on site, or description of the second site. SYSTEM 2 Stem type Quarter on site.	escharge to a sewer/POTW? PROCESS SYSTEM 1) tity treated, disposed, or recycled e in 1997 (page 16) LILILILIA (Page 17) antity shipped in 1997 (page 17) antity shipped in 1997 (page 17)

BEFORE ENTER:	E COPYING FORM, ATTACH SITE IDENT	IFICATION LABEL OR	CAMILEO STARO	U.S. ENVIRONMENTAL PROTECTION AGENCY
IA	D000610436		O PROTECTO TO	1997 Hazardous Waste Report
2800 MID	IANA COMPANY LP BERT A STEIFF 0 220TH TRAIL DDLE AMANA, IA 522040001		FORM GM	WASTE GENERATION AND MANAGEMENT
	ctions: Please see the detailed insetting this form. In addition, the pa			octions and forms booklet before boox is provided in parentheses.
Sec. I	A. Waste description (page 12) Lab pack waste			
B. EPA (page 12	hazardous waste code [D 0 0 1 2) Li Ai Bi P N / A	[F O O 3 [N / A	C. State hazardous wa	aste code (page 13)
D. SIC of (page 13	12. 01.g 0000	Type (page 14)	measurement (pa	Form code ge 14) IO IO I3 I I. RCRA-radioactive mixed (page 14)
Sec. II	A. Quantity generated in 1997 (page 15)	B. UOM 1 1 (page 15) Density 1 1 1 1 1 1 1 1 1 1	1	of the following to this waste: treat on site, e on site, or discharge to a sewer/POTW?
	•	□ 1 lbs/gal □ 2 sg	□ 1 Yes (CONTINUE T XX No (SKIP TO SEC	O ON-SITE PROCESS SYSTEM 1)
ON-SITE	PROCESS SYSTEM 1		ON-SITE PROCESS SYS	TEM 2
On-site (page 16		ed, disposed, or recycled ' (page 16)	On-site process system (page 16)	n type Quantity treated, disposed, or recycled on site in 1997 (page 16)
Гм		<u></u>	[M]	
Sec. III	A. Was any of this waste shipped off site XXI Yes (CONTINUE TO BOX B)	e in 1997 for treatment, dispos		7)
Site 1	B. EPA ID No. of facility waste was ship (page 17)	ced to C. System type shipped to (p. 17)	D. Off-site availability code (page 17)	E. Total quantity shipped in 1997 (page 17)

1016111

C. System type

C. System type

shipped to (p. 17)

LM1016111

shipped to (p. 17)

LM1114111

ш

D. Off-site availability

Ш

D. Off-site availability

Ш

code (page 17)

code (page 17)

Comments:

Site 2

Site 3

(page 17)

(page 17)

1 1 1 2 3 1 5 0

1 1 1 4 12 18 15 1 10 1

E. Total quantity shipped in 1997 (page 17)

E. Total quantity shipped in 1997 (page 17)

<u>II II D 10 10 10 10 16 10 18 1 14 17 11 1</u>

B. EPA ID No. of facility waste was shipped to

<u> II NI DI [0] 1| 6| 6| 2| 1| 1| 4| 7| 6|</u>

B. EPA ID No. of facility waste was shipped to

[IN] DI [9] 81 01 [5] 91 01 [9] 41 71

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AMANA COMPANY LP ROBERT A STEIFF 2800 220TH TRAIL MIDDLE AMANA

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U.S. ENVIRONMENTAL PROTECTION AGENCY

1997 Hazardous Waste Report

FORM GM

WASTE GENERATION AND MANAGEMENT

MID	DDLE AMANA, IA 522040001	IOWA RCR	1770				
II ISU UCI	Instructions: Please see the detailed instructions of page 11 of the instructions and forms booklet before completing this form. In addition, the page number for instructions specific to each box is provided in parentheses.						
Sec. I	Scrap fluorescent light bulbs, mercury containing solids.						
B. EPA hazardous waste code \[\begin{array}{c c c c c c c c c c c c c c c c c c c				C. State hazardous		ge 13)	
D. SIC o (page 13	L. Origin code	Туре	F. Source code (page 14)	measurement (H. Form code (page 14) [B]3 1 9]	I. RCRA-radioactive mixed (page 14)	
Sec. II	(page 15) (page 15) (page 15) Density		C. Did this site do any of the following to this waste: treat on site, dispose on site, recycle on site, or discharge to a sewer/POTW? (page 15) □ 1 Yes (CONTINUE TO ON-SITE PROCESS SYSTEM 1) ¾ 2 No (SKIP TO SEC. III)				
On-site p			sed, or recycled	On-site process system type (page 16) Quantity treated, disposed, or recycled on site in 1997 (page 16)			
(page 16		-		(page 16)		e in 1997 (page 16)	
Sec. III	A. Was any of this waste shipped off site		for treatment, disposa No (FORM IS COMP		e 17)		
Site 1	B. EPA ID No. of facility waste was shipp (page 17)	C. System type shipped to (p. 17)	D. Off-site availabili code (page 17)		antity shipped in 1997 (page 17)		
Site 2	B. EPA ID No. of facility waste was shipp (page 17)		C. System type shipped to (p. 17)	D. Off-site availabili code (page 17)		antity shipped in 1997 (page 17)	
Site 3	B. EPA ID No. of facility waste was shipp (page 17)		C. System type shipped to (p. 17)	D. Off-site availabili code (page 17)		antity shipped in 1997 (page 17)	

Comments:

Reference Sec. I, Box H, scrap fluorescent light bulbs.

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AMANA COMPANY LP ROBERT A STEIFF 2800 220TH TRAIL MIDDLE AMANA, IA 522040001





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FORM GM WASTE GENERATION AND MANAGEMENT

Instructions: Please see the detailed instructions in page 11 of the instructions and forms booklet before completing this form. In addition, the page number for instructions specific to each box is provided in parentheses.					
Sec. I	A. Waste description (page 12) Sodium salts solids from p chrome, mixture of paint p	eaint strippi Digments and	ng in the pair sodium salts.	nt department. Contains	
B. EPA (page 12	hazardous waste code $D 0 0 7$ N		C. State hazardous w	vaste code (page 13)	
D. SIC of (page 13	12. G. g. 1 GGG 11	F. Source code (page 14)	measurement (p	I. RCRA-radioactive mixed (page 14) B1311151 L2J	
Sec. II	A. Quantity generated in 1997 (page 15) L	5)	C. Did this site do any of the following to this waste: treat on site, dispose on site, recycle on site, or discharge to a sewer/POTW? (page 15) 1 Yes (CONTINUE TO ON-SITE PROCESS SYSTEM 1) 2 No (SKIP TO SEC. III)		
ON-SITE	PROCESS SYSTEM 1		ON-SITE PROCESS SY	STEM 2	
On-site p	Orocess system type Quantity treated, disposon site in 1997 (page 16		On-site process system type Quantity treated, disposed, or recycled (page 16) on site in 1997 (page 16)		
ΓW		ш	[M]	اللللللللللللل	
Sec. III	A. Was any of this waste shipped off site in 1997	for treatment, disposa No (FORM IS COMP		17)	
Site 1	B. EPA ID No. of facility waste was shipped to (page 17) $ \lfloor I_{\parallel}L_{\parallel}D_{\parallel} \lfloor 0_{\parallel}0_{\parallel}0_{\parallel} \rfloor \lfloor 6_{\parallel}0_{\parallel}8_{\parallel} \lfloor 4_{\parallel}7_{\parallel}1_{\parallel} \rfloor $	C. System type shipped to (p. 17)	D. Off-site availability code (page 17)	E. Total quantity shipped in 1997 (page 17)	
Site 2	B. EPA ID No. of facility waste was shipped to (page 17)	C. System type shipped to (p. 17)	D. Off-site availability code (page 17)	E. Total quantity shipped in 1997 (page 17)	
Site 3	B. EPA ID No. of facility waste was shipped to (page 17)	C. System type shipped to (p. 17)	D. Off-site availability code (page 17)	E. Total quantity shipped in 1997 (page 17)	

Comments:

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AMANA COMPANY LP ROBERT A STEIFF 2800 220TH TRAIL MIDDLE AMANA, IA 52204001

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WASTE GENERATION AND MANAGEMENT

Instructions: Please see the detailed instruction and forms booklet before completing this form. In addition, the page number for instructions specific to each box is provided in parentheses.

Sec. I	A. Waste description (page 12)					
	Off spec. paint from painting of parts, flammable liquids, waste					ste paint
B. EPA	hazardous waste code LD LO 12 12	LD LC	0 0 1	C. State hazardous	waste code (pa	ge 13)
(page 12	$(D_10_11_18_1 (D_10_13_15)$	ID IC	14101			
D. SIC o (page 13	L. Oligin dodo [т Туре	F. Source code (page 14)	measurement	H. Form code (page 14) [B]2 0 9	I. RCRA-radioactive mixed (page 14)
			<u> </u>		C 1= 15 15 1	
Sec. II	A. Quantity generated in 1997 (page 15)	B. UO (page 1 Density	15)		•	ng to this waste: treat on site, ischarge to a sewer/POTW?
			1 lbs/gal □ 2 sg	↑ Yes (CONTINUI □ 2 No (SKIP TO SE		PROCESS SYSTEM 1)
ON-SITE	PROCESS SYSTEM 1			ON-SITE PROCESS SYSTEM 2		
On-site p (page 16			sed, or recycled 6)	On-site process system type Quantity treated, disposed, or recycled (page 16) on site in 1997 (page 16)		
[M]	10 13 12 1	1 9 8	15 10 1 . 10 1	[M] _	L	
Sec. III	A. Was any of this waste shipped off site		for treatment, disposa No (FORM IS COMP		e 17)	
Site 1	B. EPA ID No. of facility waste was ship (page 17) [I L D [0 0 0 6 0 8] [4]		C. System type shipped to (p. 17)	D. Off-site availabili code (page 17) [1]		antity shipped in 1997 (page 17)
Site 2	B. EPA ID No. of facility waste was shipped to (page 17) LIND OLD 6 2 1 16 6 2 1 1 4 17 16 M 1 2			D. Off-site availabili code (page 17) [1]		antity shipped in 1997 (page 17)
Site 3	B. EPA ID No. of facility waste was ship (page 17)		C. System type shipped to (p. 17)	D. Off-site availability E. Total quantity shipped in 1997 (page 17) code (page 17)		

Comments:

Reference Sec. 1, Box B, F002, F003, F005. Reference Sec. II, Box On-Site ProcessSystem 1, tinting and blending of paint.

FORM GM			
BEFORE COPYING FORM, ATTACH SITE IDENTIFICATION LABEL OR ENTER: IAD000610436	U.S. ENVIRONMENTAL PROTECTION AGENCY 1997 Hazardous Waste Report		
AMANA COMPANY LP ROBERT A STEIFF 2800 220TH TRAIL MIDDLE AMANA, IA 522040001 RECEIVED FEB 9 1998	FORM AND MANAGEMENT GM		
Instructions: Please see the detailed instructions , p. completing this form. In addition, the page number for instruction	age 11 of the instructions and forms booklet before specific to each box is provided in parentheses.		
Sec. 1 A. Waste description (page 12) Flammable - spent solvent from painting other solvents.	g operation mixture of xylene and		
B. EPA hazardous waste code [D 0 0 1] [D 0 0 5] (page 12) [F 0 0 3] F 0 0 5] [D 0 1 8]	C. State hazardous waste code (page 13)		
D. SIC code [1] F. Source code (page 13) System Type [M] [1] [A] 2 [1]	G. Point of measurement (page 14) [B]2 0 3] LB]2 0 3] LB]2 0 3 LB]2 0 3		
Sec. II A. Quantity generated in 1997 (page 15) B. UOM [1] (page 15) L. 6 6 0 1 5 0 Density L. L. L. L. L. L. L. L	C. Did this site do any of the following to this waste: treat on site, dispose on site, recycle on site, or discharge to a sewer/POTW? (page 15)		
□ 1 lbs/gal □ 2 sg	□ 1 Yes (CONTINUE TO ON-SITE PROCESS SYSTEM 1) 1 2 No (SKIP TO SEC. III)		
ON-SITE PROCESS SYSTEM 1	ON-SITE PROCESS SYSTEM 2		
On-site process system type Quantity treated, disposed, or recycled on site in 1997 (page 16)	On-site process system type Quantity treated, disposed, or recycled (page 16) On site in 1997 (page 16)		
[M]			
Sec. III A. Was any of this waste shipped off site in 1997 for treatment, disposa			
Site 1 B. EPA ID No. of facility waste was shipped to (page 17) [I L D (0 0 0) 6 0 8] [4 7 1] C. System type shipped to (p. 17)	D. Off-site availability code (page 17) LII 3 7 7 1 6 . 0		

Sec.		for treatment, disposa No (FORM IS COMP)
Site	B. EPA ID No. of facility waste was shipped to (page 17) [IILID] [0 0 0] [6 0 8] [4 7 1]	C. System type shipped to (p. 17) [M 0 6 1]	D. Off-site availability code (page 17)	E. Total quantity shipped in 1997 (page 17)
Site	B. EPA ID No. of facility waste was shipped to (page 17) [I]N D (0 1 6)(6 2 1)(4 7 6)	C. System type shipped-to (p. 17) [州上	D. Off-site availability code (page 17)	E. Total quantity shipped in 1997 (page 17)
Site	B. EPA ID No. of facility waste was shipped to (page 17) [I N D] [9 8 0] [5 9 0] [9 4 7]	C. System type shipped to (p. 17) [M] 0 6 1	D. Off-site availability code (page 17)	E. Total quantity shipped in 1997 (page 17)

Comments:

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2800 220TH TRAIL
MIDDLE AMANA, IA 522040001

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1997 Hazardous Waste Report

FORM GM WASTE GENERATION AND MANAGEMENT

	nstructions: Please see the detailed instructions and forms booklet before completing this form. In addition, the page number for instructions specific to each box is provided in parentheses.								
Sec. I	A. Waste description (page 12) Flammable solids from cleaning of parts in plastic department and sealant removal in microwave department - solvent soaked rags.								
B. EPA (page 12	hazardous waste code D O O 1 D O O E O O S N N N N N N N N N		C. State hazardous waste code (page 13)						
D. SIC o (page 13		F. Source code (page 14)	measurement (p.	Form code age 14) B <u> 40 19 </u>	I. RCRA-radioactive mixed (page 14)				
Sec. II A. Quantity generated in 1997 (page 15) B. UOM 1 (page 15) Compared to the property of the property			C. Did this site do any of the following to this waste: treat on site, dispose on site, recycle on site, or discharge to a sewer/POTW? (page 15) 1 Yes (CONTINUE TO ON-SITE PROCESS SYSTEM 1) 2 2 No (SKIP TO SEC. III)						
ON-SITE	PROCESS SYSTEM 1		ON-SITE PROCESS SY	STEM 2					
On-site (process system type Quantity treated, dispos on site in 1997 (page 10		On-site process system type Quantity treated, disposed, or recycled on site in 1997 (page 16)						
Γw		Щ.Ц.	[M]]	Ц					
Sec. III	A. Was any of this waste shipped off site in 1997 X 1 Yes (CONTINUE TO BOX B) □ 2	for treatment, disposa No (FORM IS COMP		17)					
Site 1	B. EPA ID No. of facility waste was shipped to (page 17) $ \lfloor I \rfloor L \rfloor D \rfloor \lfloor 0 \rfloor 0 \rfloor 0 \rfloor \lfloor 6 \rfloor 0 \rfloor 8 \rfloor \lfloor 4 \rfloor 7 \rfloor 1 \rfloor $	C. System type shipped to (p. 17) [M <u></u>	D. Off-site availability code (page 17)	1	antity shipped in 1997 (page 17)				
Site 2	Site 2 B. EPA ID No. of facility waste was shipped to (page 17) LI N D 0 1 6 2 1 4 7 6 M		D. Off-site availability code (page 17)	1	antity shipped in 1997 (page 17)				
		C. System type shipped to (p. 17) [M] 0 6 1	D. Off-site availability code (page 17)		antity shipped in 1997 (page 17)				

Comments:

Reference Sec. I, Box H, rag soaked with non-halogenated solvent

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FORM GM WASTE GENERATION AND MANAGEMENT

nstructions: Please see the detailed instructions, page 11 of the instructions and forms booklet before completing this form. In addition, the page number for instructions specific to each box is provided in parentheses.									
Sec. I	C.I A. Waste description (page 12) Combustible - spent solvent from cleaning parts, petroleum naptha								
	B. EPA hazardous waste code [D 0 0 1] [D 0 1 8] C. State hazardous waste code (page 13) page 12) [D 0 3 9] [N (本								
(page 13	D. SIC code page 13) [A] [M] [M] [M] [M] [M] [M] [M] [M] [M] [M								
Sec. II	(page 15) (page 15) (page 15) Density				C. Did this site do any of the following to this waste: treat on site, dispose on site, recycle on site, or discharge to a sewer/POTW? (page 15) 1 Yes (CONTINUE TO ON-SITE PROCESS SYSTEM 1) XX No (SKIP TO SEC. III)				
ON-SITE	PROCESS SYSTEM 1				ON-SITE PROCESS	SYSTEM 2			
On-site p (page 16	process system type	Quantity treated on site in 1997			On-site process sys (page 16)	• •	ntity treated, disposed, or recycled te in 1997 (page 16)		
Γw				<u></u>	[M]				
Sec. III		vaste shipped off site INUE TO BOX B)		for treatment, disposa No (FORM IS COMP		e 17)			
Site 1				C. System type shipped to (p. 17)	D. Off-site availabi code (page 17) L1		uantity shipped in 1997 (page 17)		
Site 2	•		C. System type shipped to (p. 17)	D. Off-site availabi code (page 17)	· I	uantity shipped in 1997 (page 17)			
Site 3 B. EPA ID No. of facility waste was shipped to (page 17)				C. System type shipped to (p. 17)	D. Off-site availabi code (page 17)		uantity shipped in 1997 (page 17)		

Comments:

Reference Sec. III, Box. C, vacuum distillation

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FORM GM WASTE GENERATION AND MANAGEMENT

	Instructions: Please see the detailed instructions ====================================								
Sec. I	A. Waste description (page 12) Ion exchange of well water for rinsing of parts prior to painting, corrosive liquid								
B. EPA hazardous waste code (D1020121 2 N / A C. State hazardous waste code (page 13) (page 12) [N / A] [N / A] [N / A							,		
D. SIC code E. Origin code 1 F. Source code (page 13) (page 13) System Type [A 0 6]						H. Form code (page 14)	I. RCRA-radioactive mixed (page 14)		
Sec. II	(page 15) (page 15) (page 15) Density				C. Did this site do any of the following to this waste: treat on site, dispose on site, recycle on site, or discharge to a sewer/POTW? (page 15) 1 Yes (CONTINUE TO ON-SITE PROCESS SYSTEM 1) 2 No (SKIP TO SEC. III)				
ON-SITE	PROCESS SYSTEM 1				ON-SITE PROCESS	SYSTEM 2			
On-site (process system type 6)	Quantity treate on site in 1997		sed, or recycled 6)	On-site process system type Quantity treated, disposed, or recycled (page 16) on site in 1997 (page 16)				
ΓW	143161	<u> </u>	6 7 2	15 10 1 . 10 1	[M]				
Sec. III		vaste shipped off site FINUE TO BOX B)		for treatment, disposa No (FORM IS COMP		e 17)			
Site 1				C. System type shipped to (p. 17)	D. Off-site availabi code (page 17)		uantity shipped in 1997 (page 17)		
Site 2	te 2 B. EPA ID No. of facility waste was shipped to (page 17)		C. System type shipped to (p. 17)	D. Off-site availabi code (page 17)		uantity shipped in 1997 (page 17)			
Site 3	, , , , , , , , , , , , , , , , , , , ,		C. System type shipped to (p. 17)	D. Off-site availabi code (page 17) اـــا		uantity shipped in 1997 (page 17)			

Comments:

Reference Sec. I, Box H, spent acid and caustic liquids from ion exchange column

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A. Waste description (page 12)

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1997 Hazardous Waste Report

WASTE GENERATION AND MANAGEMENT

Instructions: Please see the detailed instruction. In addition, the page number for instructions specific to each box is provided in parentheses.

Toxic - off spec. material containing methylene chloride from urethane

	foaming department						
B. EPA (page 12	hazardous waste code F101012 N		C. State hazardous waste code (page 13)				
D. SIC o	L. Ongaroode	measurement	H. Form code (page 14) (page 14) (page 14) (page 14)				
Sec. II	A. Quantity generated in 1997 (page 15) B. UC (page 15) Densit	15)	C. Did this site do any of the following to this waste: treat on site, dispose on site, recycle on site, or discharge to a sewer/POTW? (page 15) 1 Yes (CONTINUE TO ON-SITE PROCESS SYSTEM 1) 2 2 No (SKIP TO SEC. III)				
ON-SITE	PROCESS SYSTEM 1		ON-SITE PROCESS S	SYSTEM 2			
On-site p (page 16	Orocess system type Quantity treated, disponent on site in 1997 (page 1		On-site process system type Quantity treated, disposed, or recycled (page 16) on site in 1997 (page 16)				
ΓW		اللل	[™] ————————————————————————————————————				
Sec. III	A. Was any of this waste shipped off site in 1997	for treatment, disposa No (FORM IS COMP		e 17)			
Site 1	B. EPA ID No. of facility waste was shipped to (page 17)	C. System type shipped to (p. 17)	D. Off-site availabil code (page 17)	ity E. Total quantity shipped in 1997 (page 17)			
Site 2	B. EPA ID No. of facility waste was shipped to (page 17)	C. System type shipped to (p. 17)	D. Off-site availabil code (page 17)	ity E. Total quantity shipped in 1997 (page 17)			
Site 3	B. EPA ID No. of facility waste was shipped to (page 17)	C. System type shipped to (p. 17)	D. Off-site availabil code (page 17)	ity E. Total quantity shipped in 1997 (page 17)			
Commer	Comments:						

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1997 Hazardous Waste Report

OFF-SITE IDENTIFICATION

MIDDI	LE AMANA, IA 522040001	STATE FROSPANE (CCC)				
Instructi	ons: Please read the detailed instru	ctions on the	e reverse side before completing this form.			
Site 1	A. EPA ID No. of off-site installation or trans		B. Name of off-site installation or transporter Northland Products Company			
C. Handler type (CHECK ALL THAT APPLY) □ Generator ※ Transporter ※ TSDR facility		Street	f off-site installation 1000 Rainbow Drive Waterloo State [A] 10 7 0 4 -			
Site 2	A. EPA ID No. of off-site installation or trans	•	B. Name of off-site installation or transporter Bethlehem Apparatus Company, Inc.			
C. Handler type (CHECK ALL THAT APPLY) □ Generator □ Transporter ፮ TSDR facility		Street	foff-site installation 890 Front Street Hellertown State P_A 181015151-[
Site 3	A. EPA ID No. of off-site installation or trans	•	B. Name of off-site installation or transporter Spring Grove Resource Recovery			
C. Handler type (CHECK ALL THAT APPLY) □ Generator □ Transporter 汉ズSDR facility		Street	f off-site installation 4879 Spring Grove Avenue Cincinnati State O HJ 15 2 3 2 -			
Site 4	A. EPA ID No. of off-site installation or trans [M A D] [0 3 9] [3 2 2] [2	•	B. Name of off-site installation or transporter Clean Harbors Env. Services			
C. Handler type (CHECK ALL THAT APPLY) Generator Transporter TSDR facility		Street	f off-site installation N/A State			
Site 5	A. EPA ID No. of off-site installation or tran- LIND [9 8 0] [5 9 0] [9	•	B. Name of off-site installation or transporter Environmental Services of America IN, Inc.			
C. Handler type (CHECK ALL THAT APPLY) Generator Transporter To TSDR facility		Street	f off-site installation 604 South Scott Street South Bend State LI N 46601-1-1-1-1-1			
Comment	Comments:					

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1997 Hazardous Waste Report

OFF-SITE IDENTIFICATION

Instructions: Please read the detailed instructions on the reverse side before completing this form.							
Site 1	A. EPA ID No. of off-site installation or trans [I N D 0 1 6 6 2 1 1 4		B. Name of off-site installation or transporter Ashland Chemical Company				
C. Handler type (CHECK ALL THAT APPLY) □ Generator Xo Transporter Xo TSDR facility		Street -	s of off-site installation 1817 West Indiana Ave. South Bend State [I]N] 4 6 6 1 3 -				
Site 2	A. EPA ID No. of off-site installation or trans		B. Name of off-site installation or transporter Clean Harbors Services, Inc.				
C. Handler type (CHECK ALL THAT APPLY) □ Generator ※ Transporter ※ TSDR facility		Street -	s of off-site installation 11800 South Stony Island Avenue Chicago State [I]L] [6 0 6 1 7 -				
Site 3	A. EPA ID No. of off-site installation or trans [M IO ID [0 9 5 [0 3 8] [9	•	B. Name of off-site installation or transporter Tri-State Motor Transit Co.				
C. Handler type (CHECK ALL THAT APPLY) ☐ Generator ※ Transporter ☐ TSDR facility		D. Addres Street - City - Zip	N/A State				
Site 4	A. EPA ID No. of off-site installation or trans U T D 9 8 1 5 5 2 4		B. Name of off-site installation or transporter SLT Express, Inc.				
□ Ge Xo Tra	er type (CHECK ALL THAT APPLY) nerator unsporter DR facility	Street - City -	So of off-site installation N/A State				
Site 5	A. EPA ID No. of off-site installation or tran-	•	B. Name of off-site installation or transporter Dart Trucking Co., Inc.				
C. Handler type (CHECK ALL THAT APPLY) □ Generator ※ Transporter □ TSDR facility		D. Addres Street - City - Zip	So of off-site installation N/A State L				
Comments	Comments:						

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1997 Hazardous Waste Report

OFF-SITE IDENTIFICATION

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Instructions: Please read the detailed instructions on the reverse side before completing this form.						
Site 1	A. EPA ID No. of off-site installation or trans		B. Name of off-site installation or transporter OZinga Transportation			
- Generator		D. Address of Street ——City ——Zip ——	f off-site installation N/A	State L		
Site 2	A. EPA ID No. of off-site installation or trans	•	B. Name of off-site installation or transporter			
□ Ge □ Tra	er type (CHECK ALL THAT APPLY) nerator nnsporter DR facility	D. Address of Street ——City ——Zip ——	f off-site installation	State L		
Site 3	A. EPA ID No. of off-site installation or trans	•	B. Name of off-site installation or transporter			
C. Handler type (CHECK ALL THAT APPLY) Generator Transporter TSDR facility		D. Address of off-site installation Street City Zip		State L		
Site 4	A. EPA ID No. of off-site installation or trans	•	B. Name of off-site installation or transporter			
□ Ge □ Tra	er type (CHECK ALL THAT APPLY) enerator ansporter DR facility	Street —— City ——	f off-site installation	State L		
Site 5	A. EPA ID No. of off-site installation or trans	sporter	B. Name of off-site installation or transporter			
□ Generator □ Transporter □ TSDR facility		D. Address o Street — City — Zip —	ddress of off-site installation State			
Comments	Comments:					